# Parker PCM Series Colorflow In-Line Pressure Compensated Valve Service Manual

# **General Description**

Series PCM pressure compensated flow control valves are designed to regulate flow at a selected rate, within 5%, regardless of fluctuations in inlet and outlet pressure.

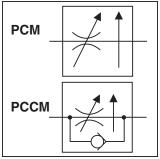
# Operation

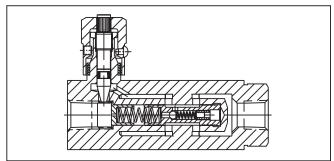
Series PCM valves can be adjusted for required flows after being installed.

#### **Features**

- Available with reverse flow check.
- The exclusive "Colorflow" color-band reference scale on the valve stem is a great convenience and time-saver in setting the valve originally and in returning it to any previous setting.
- A simple set screw locks the valve on any desired setting.
- A tamperproof option (T) feature is also available to prevent accidental or intentional adjustment of flow setting.







# **Specifications**

	PC*M400S PC*M620S	PC*M600S PC*M820S	PC*M800S PC*M1020S	PC*M1200S PC*M1220S	PC*M1600S PC*M1620S	PC*M2000S				
Max. Oper. Pressure	207 Bar (3000 PSI)									
Min. Pressure to Compensate	6.9 Bar (100 PSI)	6.9 Bar (100 PSI)	6.9 Bar (100 PSI)	10.4 Bar (150 PSI)	10.4 Bar (150 PSI)	10.4 Bar (150 PSI)				
Temperature Range of Seal Compound	Nitrile (standard): -40°C to +121°C (-40°F to +250°F) Fluorocarbon: -26°C to +205°C (-15°F to +400°F)									
Mounting	Inline									
Max. Flow	11 LPM (3 GPM)	23 LPM (6 GPM)	57 LPM (15 GPM)	95 LPM (25 GPM)	189 LPM (50 GPM)	303 LPM (80 GPM)				
Min. Flow	1 LPM (0.3 GPM)	2 LPM (0.6 GPM)	6 LPM (1.5 GPM)	10 LPM (2.5 GPM)	19 LPM (5.0 GPM)	30 LPM (8 GPM)				
Reverse Flow, Max. thru Check	19 LPM (5 GPM)	30 LPM (8 GPM)	76 LPM (20 GPM)	132 LPM (35 GPM)	227 LPM (60 GPM)	378 LPM (100 GPM)				
Pressure Drop, △P at Max. Reverse Flow thru Check	3 Bar (40 PSI)	3 Bar (40 PSI)	PC*M800S: 8 Bar (116 PSI) PC*M1020S: 3 Bar (40 PSI)	PC*M1200S: 8 Bar (116 PSI) PC*M1220S: 3 Bar (40 PSI)	10 Bar (140 PSI)	11 Bar (155 PSI)				
Port Size (in.)	PC*M400S: 1/4 NPTF PC*M620S: 9/16-18 UNF (SAE 6)	PC*M600S: 3/8 NPTF PC*M820S: 3/4-16 UNF (SAE 8)	PC*M800S: 1/2 NPTF PC*M1020S: 7/8-14 UNF (SAE 10)	PC*M1200S: 3/4 NPTF PC*M1220S: 1-1/16-12 UNF (SAE 12)	3/4 NPTF 1 NPTF PC*M1220S: PC*M1620: -1/16-12 UNF 1-5/16-12 UNF					

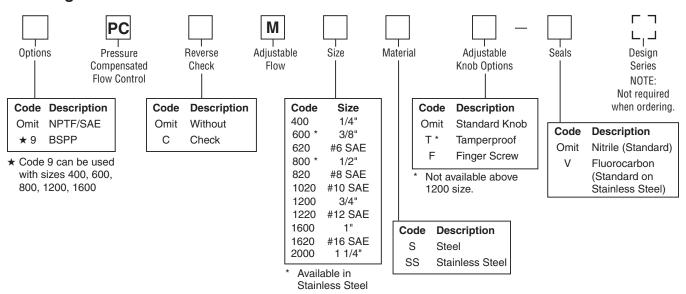
<sup>\*</sup> For optional reverse-flow check, insert "C" in model number at asterisk (\*).

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

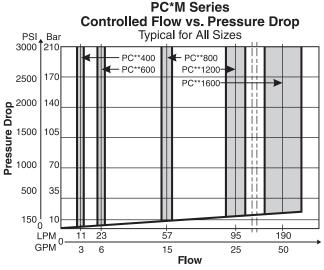
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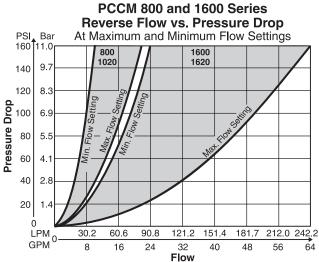


# **Ordering Information**

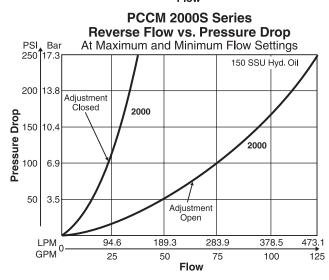


### **Performance Curves**





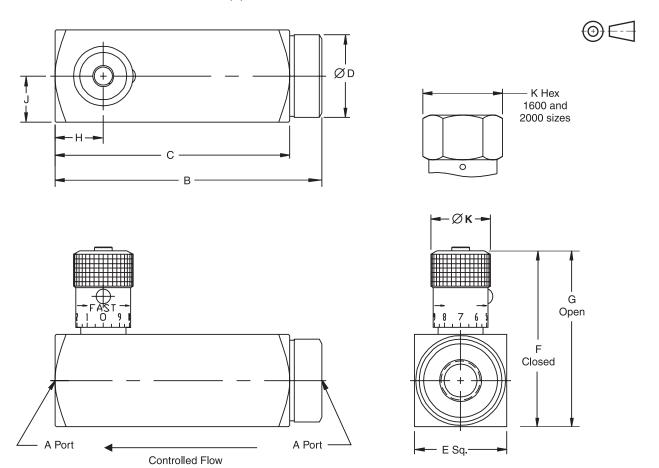
#### PCCM 400, 600 and 1200 Series **Reverse Flow vs. Pressure Drop** PSI Bar 160 11.0 At Maximum and Minimum Flow Settings 140 120 Pressure Drop 100 80 60 4.1 40 2.8 20 30.2 60.6 75.8 90.8 106.0 121.2 43.4 LPM 15.2 **GPM** 8 12 16 20 24 28 32 Flow







Inch equivalents for millimeter dimensions are shown in (\*\*)



Model Number	Weights kg (lbs.)	A	В	С	D	E	F	G	н	J	К
PC*M400/620	0.8	1/4–18 NPTF	92.2	81.0	28.7	35.1	64.0	69.3	16.8	17.5	20.6
	(1.8)	9/16–18 UNF	(3.63)	(3.19)	(1.13)	(1.38)	(2.52)	(2.73)	(0.66)	(0.69)	(0.81)
PC*M600/820	1.0*	3/8–18 NPTF	105.7	93.0	31.8	38.1	73.7	80.0	17.5	19.1	25.4
	(2.2)*	3/4–16 UNF	(4.16)	(3.66)	(1.25)	(1.50)	(2.90)	(3.15)	(0.69)	(0.75)	(1.00)
PC*M800/1020	1.7	1/2–14 NPTF	125.5	109.5	38.1	44.5	95.0	102.6	22.4	22.4	30.2
	(3.7)	7/8–14 UNF	(4.94)	(4.31)	(1.50)	(1.75)	(3.74)	(4.04)	(0.88)	(0.88)	(1.19)
PC*M1200/1220	3.6	3/4–14 NPTF	149.4	130.3	50.8	57.2	115.8	128.5	27.7	28.7	35.1
	(8.0)	1 1/16–12 UNF	(5.88)	(5.13)	(2.00)	(2.25)	(4.56)	(5.06)	(1.09)	(1.13)	(1.38)
PC*M1600/1620	6.6	1–11 1/2 NPTF	176.3	155.7	63.5	69.9	158.2	175.3	33.3	35.1	47.8
	(14.6)	1 5/16–12 UNF	(6.94)	(6.13)	(2.50)	(2.75)	(6.23)	(6.90)	(1.31)	(1.38)	(1.88)
PC*M2000	11.8 (26.0)	1 1/4–11 1/2 NPTF	212.9 (8.38)	190.5 (7.50)	76.2 (3.00)	88.9 (3.50)	182.1 (7.17)	201.2 (7.92)	41.4 (1.63)	44.5 (1.75)	47.8 (1.88)

<sup>\*</sup> Weights are for PC\*M600; weights for PC\*M820 are 1.4 kg (3.1lbs.)

