# Parker Series PWDXXA-40 E-Module for Proportional Directional Control Valves Service Manual

### **Technical Information**

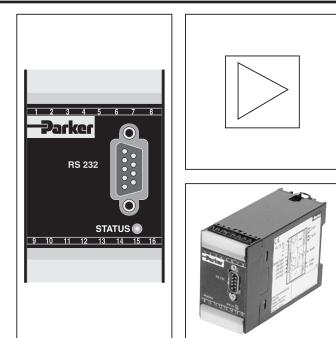
## **General Description**

Series PWDXXA-40\* electronic module for driving proportional valves with spool position feedback is compact and easy to install with DIN rail mounting and plug-in terminals. The digital design allows for programmable parameters such as solenoid drive current, mins, maxs, ramps and a range of position feedback signals. The module provides flexibility and repeatability from unit to unit. The module parameters are programmed with an RS-232 interface and user friendly software (ProPxD) with default values for standard valves.

The PWDXXA-40\* module contains the functions required by typical internal closed loop proportional valve applications (series D\*FC, D\*1FS, RLL\*R, WLL\*R and TEL valves).

## Features

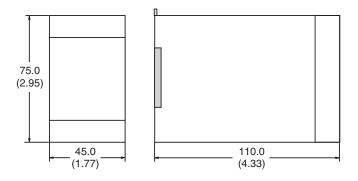
- Interface and tuning for spool position feedback.
- Programmable parameters.
- ±10V, ± 20 mA, 4-20 mA position transducer input.
- RS-232 Interface.
- User friendly programming software.
- Plug-in terminals.
- Four independent ramps.
- Input Enable with Status indicator.
- Differential command input.
- Compliant with European EMC Standards.



# CE

#### Dimensions

Inch equivalents for millimeter dimensions are shown in (\*\*)



WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

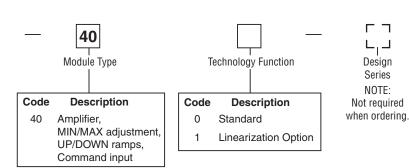
D01\_Cat2550.indd, ddp, 04/19



#### **Ordering Information**

PWD
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Electronic Module DC Valve Position Control Universal Α





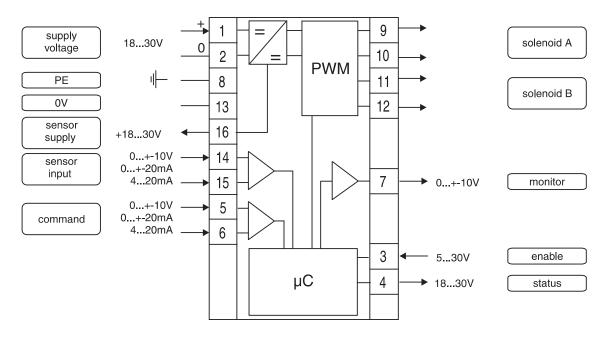
#### **Specifications**

Specifications					
General					
Model	Module package for snap-on	Mounting Position	Any		
Package Material	mounting on EN 50022 rail Polycarbonate	Ambient Temperature Range	-20°C to +60°C (-4°F to +140°F)		
Inflammability Class	V2 to V0 acc. UL 94	Protection Class	IP 20 acc. DIN 40050		
Electrical					
Duty Ratio	100%	Status Signal	Off – 0 to 0.5 VDC; On – Supply		
Supply Voltage	18 VDC to 30 VDC, ripple < 5% eff., surge free	Monitor Signal	Voltage; rated max. 15 mA +10 to 0 to -10 VDC, rated max. 5 m/		
Switch-on Current Typ.	22A for 0.2 mS	Adjustment Ranges	signal resolution 0.4%		
Current Consumption Max.	2.0A		Minimum         0 to 50%           Maximum         50 to 100%           Ramp Time         0 to 32.5 s		
Pre-fusing	2.5A medium lag		Zero Offset +100 to -100% Current 1.3/2.7/3.5 A		
Command Signal	+10 to 0 to -10 VDC, ripple < 0.01 % eff., surge free, Ri = 100K ohm		Initial Current 0 to 25%		
	+20 to 0 to -20 mA, ripple < 0.01 % eff., surge free, Ri = 200 Ohm 4 to 12 to 20 mA, ripple < 0.01 % eff., surge free, Ri = 200 Ohm	Interface	RS 232C, DSub 9p. male for null modem cable		
		EMC	EN 50081-2, EN 50082-2		
		Connection	Screw terminals 0.2 to 2.5 mm <sup>2</sup> , plug-in		
	<ul> <li>&lt; 3.6 mA = solenoid output off,</li> <li>&gt; 3.8 mA = solenoid output on (acc.</li> <li>NAMUR NE43)</li> </ul>	Cable Specification	16 AWG overall braid shield for supply voltage and solenoids		
Input Signal Resolution	0.025%		20 AWG overall braid shield for sensor and signal		
Differential Input Voltage Max.	30V for terminals 5 and 6 against PE (terminal 8)	Cable Length	50m (164 ft.)		
Enable Signal	Off – 0 to 2.5 VDC On – 5 to 30 VDC; Ri = 30K ohm				
Options					
Technology Function	Code 1 – Software adjustable transfer valve behavior.	function with 10 compe	ensation points for linearization of		

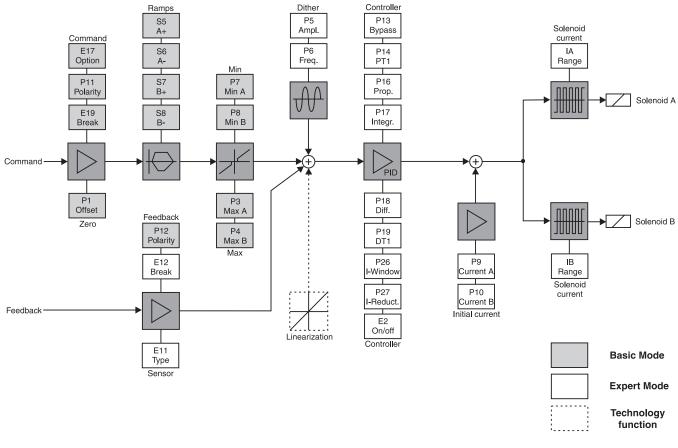
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#### **Block Diagram — Wiring**



**Signal Flow Diagram** 



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#### **ProPxD Interface Program**

The new ProPxD software permits comfortable parameter setting for the electronic module series PCD, PWD, PZD and PID.

Via the clearly arranged entry mask the parameters can be noticed and modified. Storage of complete parameter sets to floppy or hard disk is possible as well as printout or record as a text file for further documentation. Stored parameter sets may be loaded anytime and transmitted to the electronic module in the same manner as the basic parameters which are available for all usable valve series. Inside the electronic a nonvolatile memory stores the data with the option for recalling or modification.

#### Features

- User-friendly editing of all parameters.
- Storage and loading of optimized parameter adjustments.
- Executable with all Windows<sup>®</sup> operating systems from Windows<sup>®</sup> 95 upwards.
- Communication between PC and electronic via serial interface RS-232 and null modem cable.
- Simple to use interface program. Download free of charge www.parker.com/euro\_hcd → Services → downloads

	PWDx:	R Param.			
PC settings	PC module				
[vpe	No.	Value	Description	Mode	
PWDxxA-400- 🖑	la	2	Current A [0=0.8A	1=3.5A 2=2.7A 3=1.8A 4=1.3A]	no modu
Design series	lb	2	Current B [0=0.8A 1=3.5A 2=2.7A 3=1.8A 4=1.3A]		Design series
11 and higher 🐣	P1	0.0	Zero Adjust [%]		???
	P3	100.0	Max [%] A-channel		
Input Range	P4	100.0	Max [%] B-channel		Version
	P5	0.0	Dither-Amplitude [%] A-channel		???
	P6	0	Dither-Frequency [Hz] A-channel		Valve
	P7	0.0	Min Current [%] A-channel		
	P8	0.0	Min Current [%] B-channel		Channel "A"
	P9	0.0	inital current A-channel [%]		???
	P10	0.0	inital current B-channel [%]		Channel "B"
	P11	0	command signal 0=not invertied; 1=invertied		???
	P12	0	Feedback value 🗅	-not invertied: 1-invertied	
	P13	0.0	bypass gain (%) 🖺	elect Valve	
	P14	0.0	T-portion of PT1-		
	P16	0.0	P-gain	Choose a standard valv	e.
	P17	0.0	l-gain		
	P18	0.0	D-gain	PWDXXA-400 default	
	P19	0.0	T-portion of DT1	PWDXXA-400 default 17.06.200	13 A receive all
	P26	20.0	Window for I-gai		receive all modul >> PC
	P27	100.0	l-gain window re		
	S5	0	ramp up (ms) A		send all
C 3,5 A = 1	S6	0	ramp down [ms]	1	PC >> modul
<ul> <li>2,7 A = 2</li> <li>1,3 A = 4</li> </ul>	S7	0	ramp up (ms) B	<b>5.3</b>	
	S8	0	ramp down [ms]	Exit <u>Q</u> K	send parameter
	E2	0	Operating mode		Default

